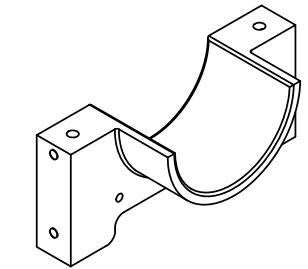
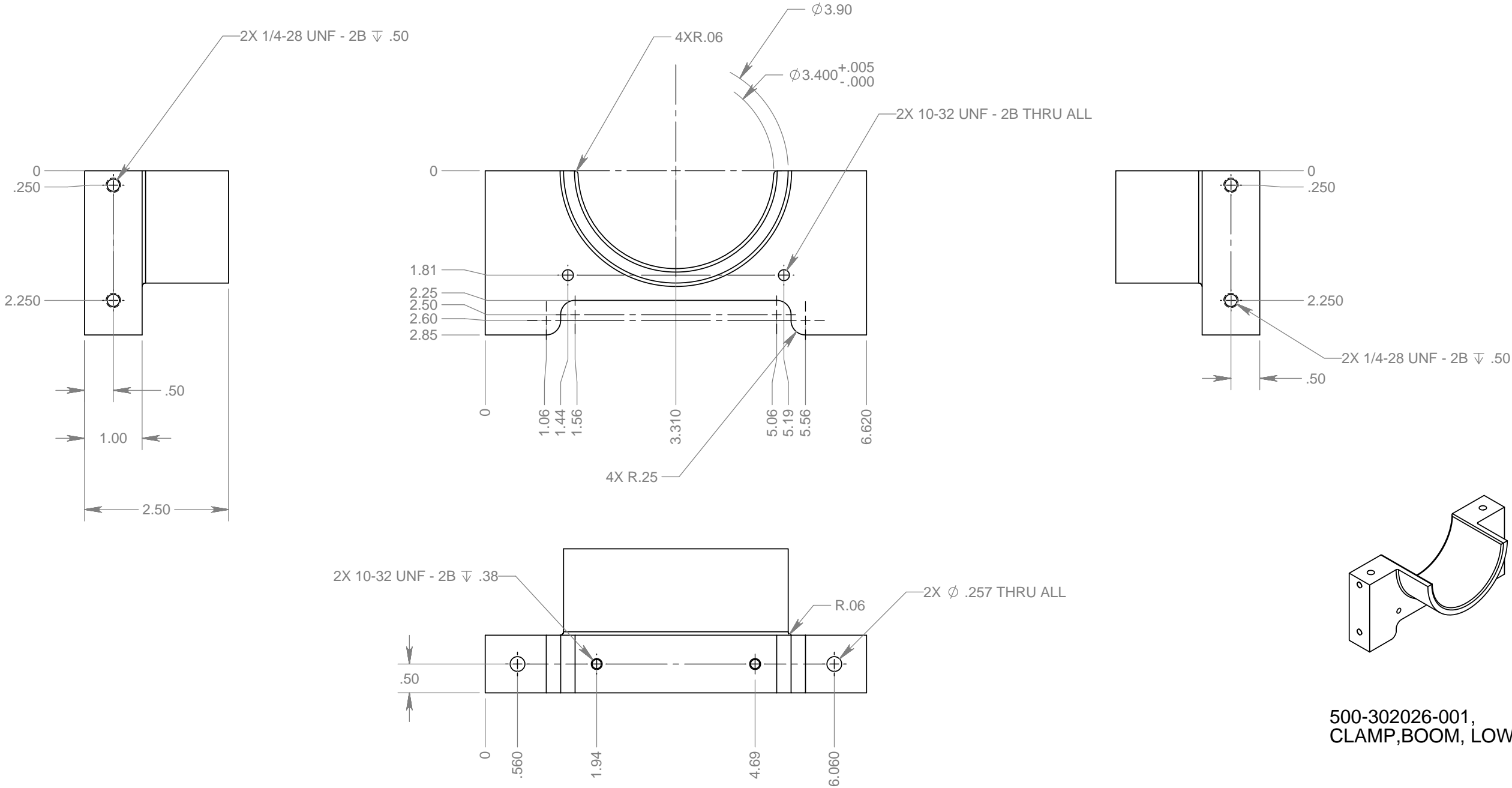


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PROHIBITED.

NEXT ASSEMBLY		PROJECT		REVISIONS				
500-302041-301		VARIES		REV.	DESCRIPTION	REV BY	DATE	APPV




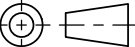

500-302026-001,  
CLAMP,BOOM, LOWER

NOTE:

1. ALTERNATE MATERIALS

AL 6061-T6, T651 PER AMS 4117 OR AMS-QQ-A225/8

AL 6061-T62 PER AMS 4115, 4116 OR AMS-QQ-A-225/8

<div>- DO NOT SCALE DRAWING -</div> <div>UNLESS OTHERWISE SPECIFIED</div> <div>DIMENSIONS ARE IN INCHES</div> <div>REMOVE ALL BURRS &amp; BREAK SHARP EDGES</div>			SIGNATURE		DATE		<div></div> <div>13340 N.E. Whitaker Way Portland, Oregon 97230 Ph. 503.257.3511</div>				
			DRAWN BY: D KRUITHOFF		DATE: 7/26/13						
TOLERANCES								TITLE CLAMP,BOOM, LOWER			
<div>MACHINE FINISH</div> <div>63</div>		DIMENSIONS: X.X ±.1 X.XX ±.01 X.XXX ±.005		PROJECTION:		CHECKED BY: D WRIGHT				DATE: 2/12/14	
		ANGLES: X ± 1° X.X ±.5°				PRODUCTION CONTROL: J RODRIQUEZ				DATE: 2/11/14	
		MATERIAL  AL 6061-T651, T62 PER AMS 4025, 4027 OR AMS-QQ-A-250/11		ESTIMATED WEIGHT: Lbs		SIZE: B				ENGINEER APPROVAL: D CORNELIUS	
FINISH ANODIZE PER MIL-A-8625 TYPE II, CLASS 2, BLACK DYE		DRAWING FILE NAME: 500-302026		SCALE: 1:1		MODEL FILE NAME: 500-302026		DRAWING NO. 500-302026		REV IR	
								SHEET 1 OF 1			